	Issue No. : 151ERA011012
	Date of Issue: February 15.2011
Digi-Key	Classification: ■ New □ Changed

PRODUCT SPECIFICATION FOR APPROVAL

Product Description : Metal Film (Thin Film)Chip Resistors (RoHS Compliance)

 $Product\ Part\ Number \qquad : \quad ERA6Y\#\#^{***}V$

ERA6E##***V

Country of Origin : JAPAN

Applications : Standard electronic equipment

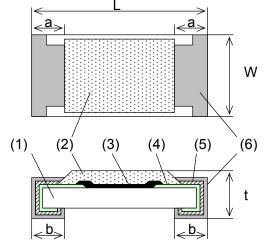
*If you approve	*If you approve this specification, please fill in and sign the below and return 1 copy to us.		
Approval No	:		
Approval Date	:		
Executed by	:		
	(signature)		
Title	:		
Dept.	:		

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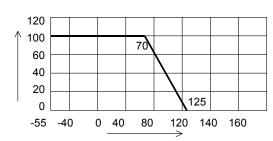


(1)	Substrate	Alumina
(2)	Protective coating	Epoxy resin
(3)	Resistive element	NiCr alloy
(4)	Inner termination	special termination
(5)	Between termination	Ni plating
(6)	Outer termination	Sn plating

	L	W	а	b	t
mm	2.00±0.20	1.25±0.10	0.40±0.25	0.40±0.25	0.50±0.10
inch	.078±.008	.049±.004	.016±.010	.016±.010	.019±.004

2. Power deratimg Curve

Rated Load(%)



Operating
Temperature Range

-55~+125°C

Ambient Temperature (°C) Flg.1

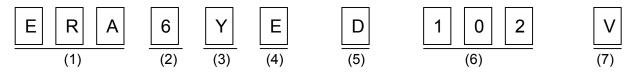
3. Ratings

Item	Rated value	Explanation
Rated power	0.125 W (at 70 °C or lower)	When used at ambient temperture over 70°C, the load power should be reduced as shown in Fig.1
Rated voltage & Rated Continuous Working Voltage (RCWV)	equation below, and velement voltage, the leavest voltage.	N)

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Item	Rated value		Explanation		
Tolerance for resistance	D ±		0.5% 0.1%		
Resistance range	Tolerance D B	10 Ω ^	ce range -1M Ω -100k Ω	Series E-24 E-24	E-96 series :special When E-96 series overlap E-24 series, E-24 series should be the first priority

4. Explanation of Part Number



- (1) Product Code: Metal Film Chip Resistors
- (2) Size and Rated Power: 2.0 mm x 1.25 mm, 0.125W
- (3) Series and marking

Code Series		Marking
Υ	E-24 series	3 digit marking
E	E-96 series	No marking

(4) T.C.R.

Code	T.C.R.	Resistance range
Н	± 50x10 ⁻⁶ /°C	$10\Omega \sim 97.6\Omega$
Е	± 25x10 ⁻⁶ /°C	100Ω ~ 100 kΩ
Ķ	±100x10 ⁻⁶ /°C	102kΩ ~ 1MΩ

(5)Resistance Tolerance

Code		Resistance Tolerance	
	D	+/- 0.5%	
	В	+/- 0.1%	

- (6) Resistance Value
 - <E-24 series> 3-digits type 123 \rightarrow 12×10³ \rightarrow 12k Ω <E-96 series> 4-digits type 1303 \rightarrow 130×10³ \rightarrow 130k Ω
- (7) Packaging Configuration

Code	Packaging Configuration
٧	Taping (5000pcs/reel)

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5. Appearance & Construction

Item	Rated value	Explanation
Appearance & Construction	that don't fade easil unevenness, flaw, p 2. The electrode should dimensions. The pla unevenness, flaw, p	It should be covered with protective coating by. The surface of coating should avoid binhole and discoloration. It be printed uniformly, as shown in the lating should not fade easily, and should avoid binhole, projection and discoloration. It be connected electrically, mechanically to

As far as there shall not designation especially, the following test and measurement shall be operated under normal temperature (5~35°C), normal humidity(45~85%), normal atmospheric pressure($8.6\times10^4\sim1.06\times10^5$ Pa).

6. Performance Specification

Item	Specifications	Explanation	
DC Resistance	Chip Resistor DC Resistance value shall be within the specified tolerance	At 20°C, 65%RH	
Temperature Coefficient	Resit. range TCR 10Ω $\pm 50 \times 10^{-6}$ /°C -97.6Ω $\pm 25 \times 10^{-6}$ /°C $-100 \text{ k}\Omega$ $\pm 25 \times 10^{-6}$ /°C $-100 \times \Omega$ $\pm 100 \times 10^{-6}$ /°C $-100 \times \Omega$ $\pm 100 \times 10^{-6}$ /°C	Natural resistance change per Temperature degree centigrade. $\frac{R2-R1}{R1(t2-t1)}\times 10^{-6}/^{\circ}\mathrm{C}$ R1: Resistance value at reference temperature(t1) R2: Resistance value at test temperature(t2) $t2-t1=100^{\circ}\mathrm{C} t1=25^{\circ}\mathrm{C}$	
Short-time overload	± (0.5 % + 0.1Ω)	Resistors shall be applied 2.5 times the rated voltage for 5 seconds. However, the upper limit of the voltage in the test shall be 200V.	
Dielectric Withstanding	No evidence of flashover, mechanical damage, arcing or insulation break- down	A.C. 200 V shall be applied between substrate and electrodes for 60 s. Insulation Resistance Meter or	
Insulation Resistance	Min.1,000 \mathbf{M} Ω	AC power supply Resistors shall be facing down. After applying DC 200V to the resistor, insulation resistance shall be measured.	

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7. Mechanical characteristic

Item	Specifications	Explanation	
item	Chip Resistor		
Bending Strength	Without distinct deformation in appearance	Substrate : Glass epoxy(t=1.6mm) Span : 90mm Bending distance:3mm (10 seconds) Test printing board	
	± (0.5 % + 0.05Ω)	40	
Solderability	Termination should be covered uniformly with solder (min. 95% coverage)	Resistors shall be dipped in the melted solder bath at 235±5 °C for 2±0.5 sec. Flux shall be removed from the surface of termination with clean organic solvent.	
Resistance to Resistors shall be dipped in the		Resistors shall be dipped in the melted solder bath at 270 ± 3 °C for 10 ± 1 °C sec.	
	Without distinct deformation in appearance	Solvent solution: Isopropyl alcohol (1)Dipping 10 +/- 1 hours, dry in room	
Resistance to Solvent	± (0.5 % + 0.05Ω)	condition for 30 +/- 10 minutes. (2)Ultrasonic wave washing : 5 +/- 1 min. (0.3W/cm²,28kHz) Dry in room condition for 30 +/-10 minutes.	

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8. Environment Test

Itam	Specifications	Evaluation		
Item	Chip Resistor	- Explanation		
High Temperature	. (0 5 0/ . 0 050)	Resistors shall be exposed at125±3°C		
Exposure	$\pm (0.5 \% + 0.05\Omega)$	for $1000\pm_0^{48}$ hours.		
Humidity		Resistors shall be exposed at 60±2°C		
(Steady State)	$\pm (0.5 \% + 0.05\Omega)$	and 90~95% relative humidity in a humidity		
	·	test chamber for $1000 \pm_0^{48}$ hours.		
		-55 ± 3 °C 30minutes		
Temperature	± (0.5 % + 0.05Ω)	↓ ↓ ↑		
cycling		Normal Within 3minutes 5 cycles √↑		
		125 ± 3 °C 30minutes		
	± (1.0 % + 0.1Ω)	Resistors shall be exposed at 70±2°C and		
Load Life		$1000\pm_0^{48}$ hours. During this time.		
Load Liic		The rated voltage shall be applied intermittently for 1.5 hours ON,0.5 hours OFF.		
	± (1.0 % + 0.1Ω)	Resistors shall be exposed to at 40±2°C and		
Load Life in		90~95% relative humidity for $1000 \pm_0^{48}$ hours.		
Humidity		During this time the rated voltage shall be applied intermittently for 1.5 hours ON,0.5 hours OFF.		

9. Marking

Express resistance value on resin side with three digits.



(For example)

101 \rightarrow 100 Ω The first two digits are significant figures of resistance and the third one denotes number of zeros following.

★E-96 series: No marking

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10. Attention

Common precautions in handling resistors

- (1) This specification shows the quality and performance of a unit component. Before adoption, be sure to evaluate and verify the product mounting it in your product.
- (2) We take no responsibility for troubles caused by the product usage that is not specified in this specification.
- (3) In advance-notification to us is required in case you demand high reliability in the resistors because there is a possibility that a trouble or a failure in our resistor which is used in your transportation units (e.g. Trains, cars, ships, traffic signal equipment etc.), ocean floor-equipment, medical equipment, aerospace equipment, electrothermal goods, combustion and gas equipment, power station control equipment, information control equipment, rotating equipment, disaster and crime preventive equipment, various safety devices, and the equivalent equipment may cause critical damage occurrence such as loss of life or property. In addition, use fail-safe design as mentioned below for preventing extensive damage and for ensuring the

safety:
 *Ensure safety by the system in which the protective circuits and/or protective equipment are installed.
 *Ensure safety by the system in which a single failure does not cause unsafety by installing such as

redundant circuits.

- (4) When a dogma shall be occurred about safety for this product, be sure to inform us rapidly, operate your technical examination.
- (5) The product is designed to use in general standard applications of general electric equipment (AV products, household electric appliances, office equipment, information and communication equipment, etc.); hence, it do not take the use under the following special environments into consideration. Accordingly, the use in the following special environments, and such environmental conditions may affect the performance of the product; prior to use, verify the performance, reliability, etc. thoroughly.
 - 1) Use in liquids such as water, oil, chemical, and organic solvent.
 - 2) Use under direct sunlight, in outdoor or in dusty atmospheres.
 - 3) Use in places full of corrosive gases such as sea breeze, Cl₂, H₂S, NH₃, SO₂, and NO_X.
 - 4) Use in environment with large static electricity or strong electromagnetic waves or strong radial ray.
 - 5) Where the product is close to a heating component, or where an inflammable such as a polyvinyl chloride wire is arranged close to the product.
 - 6) Where the resistor is sealed or coated with resin etc.
 - 7) Where solvent, water, or water-soluble detergent is used in cleaning free soldering and in flux cleaning after soldering. (Pay particular attention to water-soluble flux.)
 - 8) Use in such a place where the product is wetted due to dew condensation.
- (6) If transient load (heavy load in a short time) like pulse is expected to be applied, carry out evaluation and confirmation test with resistors actually mounted on your own board.

When the load of more than rated power is applied under the load condition at steady state, it may impair performance and/or reliability of resistor. Never exceed the rated power and rated voltage.

Temperature of resistors may become high even with specified conditions.

Please confirm safety of heat from resistors on print circuit board and components around them.

When the product shall be used under special condition, be sure to ask us in advance.

- (7) Halogen type (Chlorine type, Bromine type, etc.) or other high-activity flux is not recommended as the residue may affect performance or reliability of resistors. Strong acid flux, water soluble-flux and flux including fluorine ion shall not be used.
- (8) When soldering with soldering iron, never touch the body of the chip resistor with a tip of the soldering iron. When using a soldering iron with a tip at high temperature, solder for a time as short as possible. (three seconds or less up to 350 deg.C)
- (9) Avoid physical shock to the resistor and nipping of the resistor with hard tool (a pair of pliers or tweezers) as it may damage protective film or the body of resistor and may affect resistor's performance.
- (10) Avoid immersion of chip resistor in solvent for long time. Use solvent after the effect of immersion is confirmed.

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11. Storage Method

If the product is stored in the following environments and conditions, the performance and solderability may be badly affected, avoid the storage in the following environments.

- (1) Storage in places full of corrosive gases such as sea breeze, Cl_2 , H_2S , NH_3 , SO_2 , AND NO_x
- (2) Storage in places exposed to direct sunlight
- (3) Storage in places outside the temperature range of 5 to 35 deg. C and humidity range of 45 to 85%RH.
- (4) Storage over a year after our delivery (This item also applies to the case where the storage method specified in item (1) to (3) has been followed.).

12. Laws and Regulations

- (1) This product has not been manufactured with any ozone-depleting chemical controlled under the Montreal Protocol.
- (2) This product complies with the RoHS Directive (Restriction of the use of certain Hazardous substances in electrical and electronic equipment (DIRECTIVE 2002/95/EC)).
- (3) All materials used in this part are registered material under the Law Concerning the examination and Regulation of Manufacturs, etc. of Chemical substances.
- (4) All the materials used in this part contain no brominated materials of PBBO_S or PBB_S as the flame-retardant.
- (5) If you need the notice by letter of "A preliminary judgement on the laws of Japan foreign exchange and foreign trade control", be sure to let us know.

13. Manufacturing Locations

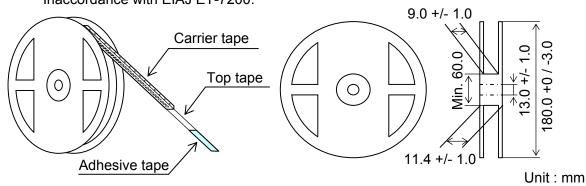
Country: Japan

Plant: Panasonic Electronic Devices Japan Co., Ltd

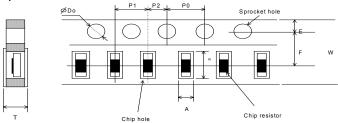
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14. Tape and Reel Package

14.1 Structure and reel dimensions shall be as shown in the figure below. Inaccordance with EIAJ ET-7200.



14.2 Carrier Tape Dimensions



	Α	В	W	F	E
(mm)	1.65±0.15	2.50±0.20	8.00±0.20	3.50±0.05	1.75±0.10
(inch)	.065±.006	.098±.008	.315±.008	.138±.002	.069±.004

	P1	P2	P0	Ø D0	T
(mm)	4.00±0.10	2.00±0.05	4.00±0.10	$1.50 \pm_0^{0.10}$	0.84±0.05
(inchi)	.157±.004	.079±.002	.157±.004	$.059 \pm_0^{.004}$.033±.002

14.3 Tapping specifications

14.3.1 Taping

(1) Minimum Bending Radius

There shall be no defection of chip and no breakage of carrier tape in case carrier tape have been bent by minimum bending radius (15mm). Test shall be conducted for 1 time.

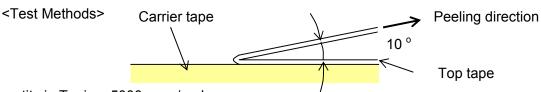
(2) Resistance to climate of top tape

The top tape shall not tear off after exposure at 60 °C, 90 %RH to 95 %RH for 120 h.

(3) Peeling strength

Peeling strength shall be within 0.049 N to 0.49 N. There shall be no burr or breakage after test. Test method is as follows:

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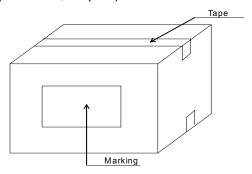
14.3.2 Quantity in Taping: 5000 pcs. /reel

14.3.3 Tape packaging

- (1) Resistance side shall be facing upward.
- (2) Chip resistor shall not be sticking to top tape and bottom tape.
- (3) Chip resistor shall be easy to take out from carrier tape and chip hole or sprocket hole shall not have flash and break.

14.4 Outer Packaging

Quantity: 20 reels (Max. 100,000pcs.)



- When taping shall not reach Max. or quantity, the remaining empty space Shall be buried with buffer material.
- When the quantity shall be few, alternative-packaging methods may be used.
 No problem must occur during the exportation of the product.

14.5 Marking (Label)

Items listed below shall be displayed.

- (1) Side of reel (Marking shall be on one side)
- 1)Part name, 2)Part number, 3)Quantity, 4)Lot number, 5)Maker name, 6) Production country (2)Packaging box
 - 1)Customer name, 2)Part name, 3)Part number, 4)Customer part number, 5)Quantity.
 - 6)Maker name, 7)Production country